

OPTIFLUX 7300 Handbook

Electromagnetic flowmeter with non wetted electrodes and ceramic liner





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1.1 Intended use



CAUTION!

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.



INFORMATION!

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

The OPTIFLUX 7300 electromagnetic flowmeter is designed exclusively to measure the flow of electrically conductive, liquid media.

The sensor includes a ceramic liner for high abrasion resistance and capacitive signal pick up for a lower minimum conductivity of the fluid.



WARNING!

If the device is not used according to the operating conditions (refer to chapter Technical data), the intended protection could be affected.

1.2 Certification



The manufacturer certifies successful testing of the product by applying the CE marking.

This device fulfils the statutory requirements of the relevant EU directives.

For full information of the EU directives and standards and the approved certifications, please refer to the EU Declaration of Conformity or the website of the manufacturer.

1.3 Safety instructions from the manufacturer

1.3.1 Copyright and data protection

The contents of this document have been created with great care. Nevertheless, we provide no quarantee that the contents are correct, complete or up-to-date.

The contents and works in this document are subject to copyright. Contributions from third parties are identified as such. Reproduction, processing, dissemination and any type of use beyond what is permitted under copyright requires written authorisation from the respective author and/or the manufacturer.

The manufacturer tries always to observe the copyrights of others, and to draw on works created in-house or works in the public domain.

The collection of personal data (such as names, street addresses or e-mail addresses) in the manufacturer's documents is always on a voluntary basis whenever possible. Whenever feasible, it is always possible to make use of the offerings and services without providing any personal data.

We draw your attention to the fact that data transmission over the Internet (e.g. when communicating by e-mail) may involve gaps in security. It is not possible to protect such data completely against access by third parties.

We hereby expressly prohibit the use of the contact data published as part of our duty to publish an imprint for the purpose of sending us any advertising or informational materials that we have not expressly requested.

1.3.2 Disclaimer

The manufacturer will not be liable for any damage of any kind by using its product, including, but not limited to direct, indirect or incidental and consequential damages.

This disclaimer does not apply in case the manufacturer has acted on purpose or with gross negligence. In the event any applicable law does not allow such limitations on implied warranties or the exclusion of limitation of certain damages, you may, if such law applies to you, not be subject to some or all of the above disclaimer, exclusions or limitations.

Any product purchased from the manufacturer is warranted in accordance with the relevant product documentation and our Terms and Conditions of Sale.

The manufacturer reserves the right to alter the content of its documents, including this disclaimer in any way, at any time, for any reason, without prior notification, and will not be liable in any way for possible consequences of such changes.

1.3.3 Product liability and warranty

The operator shall bear responsibility for the suitability of the device for the specific purpose. The manufacturer accepts no liability for the consequences of misuse by the operator. Improper installation or operation of the devices (systems) will cause the warranty to be void. The respective "Standard Terms and Conditions" which form the basis for the sales contract shall also apply.

1.3.4 Information concerning the documentation

To prevent any injury to the user or damage to the device it is essential that you read the information in this document and observe applicable national standards, safety requirements and accident prevention regulations.

If this document is not in your native language and if you have any problems understanding the text, we advise you to contact your local office for assistance. The manufacturer can not accept responsibility for any damage or injury caused by misunderstanding of the information in this document.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device. Special considerations and precautions are also described in the document, which appear in the form of icons as shown below.

1.3.5 Warnings and symbols used

Safety warnings are indicated by the following symbols.



DANGER!

This warning refers to the immediate danger when working with electricity.



DANGER!

This warning refers to the immediate danger of burns caused by heat or hot surfaces.



DANGER!

This warning refers to the immediate danger when using this device in a hazardous atmosphere.



DANGER!

These warnings must be observed without fail. Even partial disregard of this warning can lead to serious health problems and even death. There is also the risk of seriously damaging the device or parts of the operator's plant.



WARNING!

Disregarding this safety warning, even if only in part, poses the risk of serious health problems. There is also the risk of damaging the device or parts of the operator's plant.



CAUTION!

Disregarding these instructions can result in damage to the device or to parts of the operator's plant.



INFORMATION!

These instructions contain important information for the handling of the device.



LEGAL NOTICE!

This note contains information on statutory directives and standards.



HANDLING

This symbol designates all instructions for actions to be carried out by the operator in the specified sequence.

RESULT

This symbol refers to all important consequences of the previous actions.

1.4 Safety instructions for the operator



WARNING!

In general, devices from the manufacturer may only be installed, commissioned, operated and maintained by properly trained and authorized personnel.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device.

2.1 Scope of delivery



INFORMATION!

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.



INFORMATION!

Do a check of the packing list to make sure that you have all the elements given in the order.

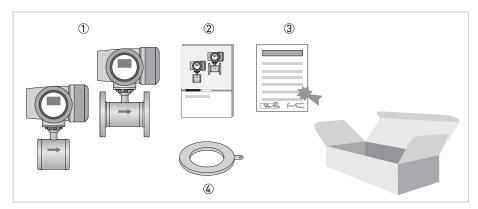


Figure 2-1: Scope of delivery

- 1 Ordered flowmeter (sandwich or flanged version)
- ② Product documentation
- 3 Factory calibration report
- Grounding rings (optionally)



INFORMATION!

Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

2.2 Device description

Your measuring device is supplied ready for operation. The factory settings for the operating data have been made in accordance with your order specifications.



INFORMATION!

Product specific information and extensive product specification is available using PICK, the Product Information Center KROHNE web-tool.

PICK can be found via the service menu button on the KROHNE.com website.



The following version is available:

• Compact version (the signal converter is mounted directly on the measuring sensor)

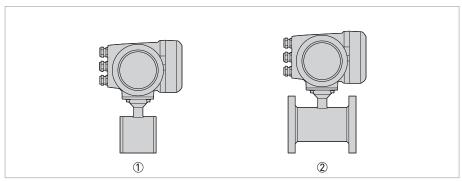


Figure 2-2: Available versions

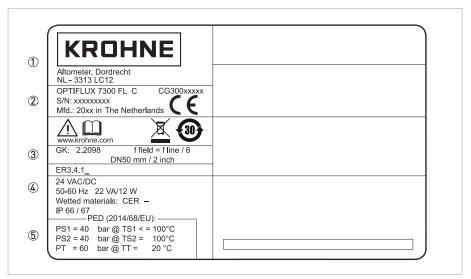
- Sandwich version
- Tlanged version

2.3 Nameplates



INFORMATION!

Check the device nameplate to ensure that the device is delivered according to your order. Additional information (e.g. correct supply voltage), can be found in the documentation of the signal converter.



- ① Name and address of the manufacturer.
- ② Type designation of the flowmeter and CE sign with number(s) of notified body / bodies.
- 3 Calibration data.
- Main supply data.
- ⑤ PED data.

3.1 General notes on installation



INFORMATION!

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.



INFORMATION!

Do a check of the packing list to make sure that you have all the elements given in the order.



INFORMATION!

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

3.2 Storage

- Store the device in a dry and dust-free location.
- Avoid lasting direct exposure to the sun.
- Store the device in its original packaging.
- Storage temperature: -50...+70°C / -58...+158°F

3.3 Transport

Compact version

- Do not lift the device by the signal converter housing.
- Do not use lifting chains.
- To transport the device, use lifting straps.

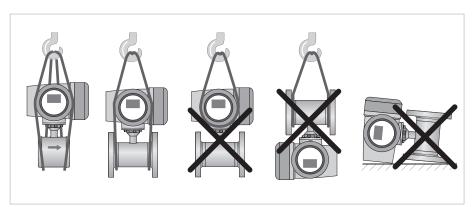


Figure 3-1: Transport

3.4 Pre-installation requirements

Make sure that you have all necessary tools available:

- Allen key (4 mm)
- Small screwdriver
- Wrench for cable glands
- Wrench for wall mounting bracket (remote version only)
- Torque wrench for installing flowmeter in pipeline

3.5 General requirements



INFORMATION!

The following precautions must be taken to ensure reliable installation.

- Make sure that there is adequate space to the sides.
- Protect the signal converter from direct sunlight and install a sun shade if necessary.
- Signal converters installed in control cabinets require adequate cooling, e.g. by fan or heat exchanger.
- Do not expose the signal converter to intense vibration. The flowmeters are tested for a vibration level in accordance with IEC 60068-2-64.
- Avoid magnetic field! Keep at least 5 DN distance between electromagnetic flow sensors.

3.5.1 Vibrations

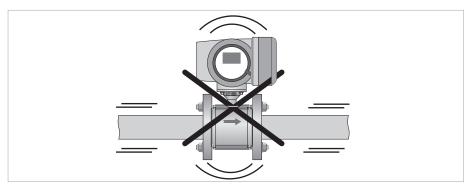


Figure 3-2: Avoid vibrations

3.5.2 Magnetic field

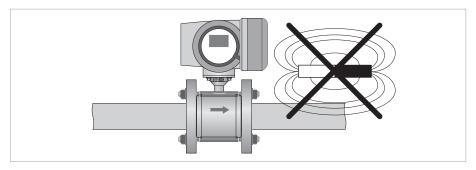


Figure 3-3: Avoid magnetic fields

3.6 Installation conditions



INFORMATION!

Support the pipeline on both side of the flowmeter. Make sure the M12 connector is on the flow inlet side.

3.6.1 Inlet and outlet

Use straight inlet and outlet pipe sections to prevent flow distortion or swirl, caused by bends and T-sections.

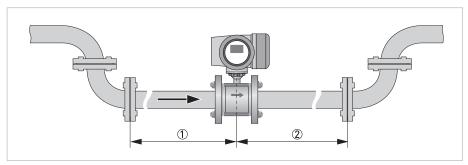


Figure 3-4: Recommended inlet and outlet sections

- ① Refer to chapter "Bends in 2 or 3 dimensions"
- ② ≥ 2 DN

3.6.2 Bends in 2 or 3 dimensions

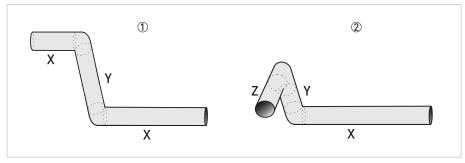


Figure 3-5: 2 and/or 3 dimensional bends upstream of the flowmeter

- 1 2 dimensions = X/Y
- 2 3 dimensions = X/Y/Z

Inlet length: using bends in 2 dimensions: \geq 5 DN; when having bends in 3 dimensions: \geq 10 DN



INFORMATION!

2 dimensional bends occur in a vertical **or** horizontal plane (X/Y) only, while 3 dimensional bends occur in both vertical **and** horizontal plane (X/Y/Z).

3.6.3 T-section

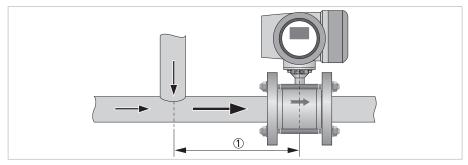


Figure 3-6: Distance after T-sections

① ≥ 10 DN

3.6.4 Bends

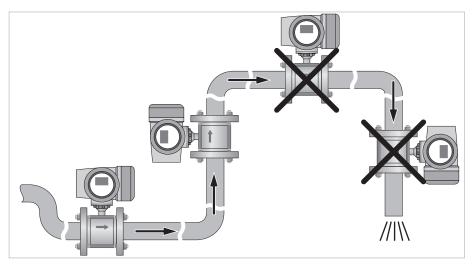


Figure 3-7: Installation in bending pipes (90°)

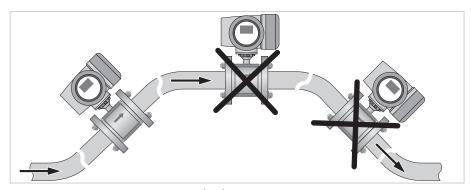


Figure 3-8: Installation in bending pipes (45°)



CAUTION!

Avoid draining or partial filling of the flow sensor

3.6.5 Open discharge

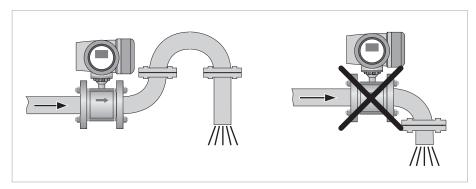


Figure 3-9: Installation before an open discharge

3.6.6 Pump

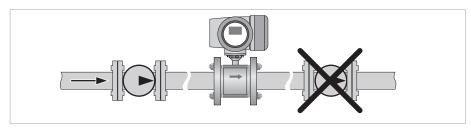


Figure 3-10: Installation after pump

3.6.7 Control valve

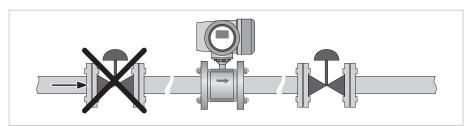


Figure 3-11: Installation before control valve

3.6.8 Air venting

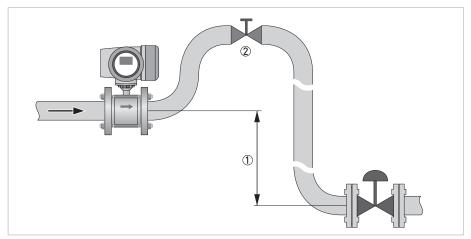


Figure 3-12: Air venting

- ② Air ventilation point

3.6.9 Temperatures



Figure 3-13: Temperatures

- ① Process temperature
- 2 Ambient temperature3 Sunshade



CAUTION!

Protect the device from direct sunlight.

3.6.10 Flange deviation



CAUTION!

Max. permissible deviation of pipe flange faces: $L_{max} - L_{min} \le 0.5 \text{ mm} / 0.02$ "

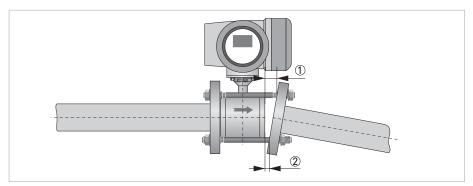


Figure 3-14: Flange deviation

- ① L_{max} ② L_{min}

3.6.11 Mounting position

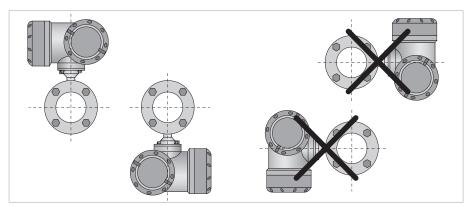


Figure 3-15: Mounting position

3.7 Mounting

3.7.1 Torques and pressures sandwich versions



WARNING!

- Use stainless steel A2 / 6.9 class bolts.
- Make sure the connecting flanges are of type raised face (RF).

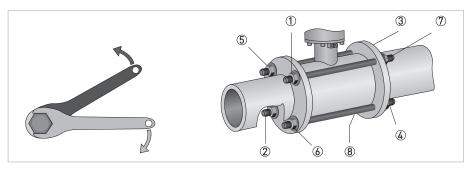


Figure 3-16: Tighten the bolts in fixed order, see picture.

Max. torque:

- Step 1: approx. 50% of max. torque
- Step 2: approx. 80% of max. torque
- Step 3: 100% of max. torque given in tables

EN 1092-1

Nominal size DN [mm]	Pressure rating	Max. allowable operating pressure [bar]
2580	PN 40	40
100	PN 16	16
100	PN 25	25

ASME B 16.5

Nominal size [inch]	Pressure rating	Max. allowable operating pressure [psig]
14"	150 lb	230
13"	300 lb	580

EN 1092-1

Nominal	Counter flanges & bolts			Max. allow	able torque	
size DN [mm]	& D	olts		ket: / PTFE / PF29		sket: phite
	Rating	Size	Nm	ft-lb	Nm	ft-lb
25	PN 40	M12 x 141	22	16	32	24
40	PN 40	M16 x 176	47	35	66	49
50	PN 40	M16 x 203	58	43	82	60
80	PN 40	M16 x 261	48	35	69	51
100	PN 16	M16 x 303	75	55	106	78
100	PN 25	M20 x 176	94	69	133	98

ASME B 16.5 (150 lb)

Nominal	Counter flanges			Max. allow	able torque	
size DN [inch]	& bolts		Filled PTI	sket: FE / PTFE / F29		sket: phite
	Rating	Size	Nm	ftlb	Nm	ftlb
1"	150 lb	1/2"UNC x 142	24	18	33	24
1 ½"	150 lb	1/2"UNC x 174	38	28	54	40
2"	150 lb	5/8"UNC x 215	58	43	83	61
3"	150 lb	5/8"UNC x 268	98	72	138	102
4"	150 lb	5/8"UNC x 318	75	55	108	80

ASME B 16.5 (300 lb)

Nominal	Counter flanges & bolts			Max. allow	able torque	
size DN [inch]	<u>α</u> ε	outs		sket: / PTFE / PF29		sket: phite
	Rating	Size	Nm	ftlb	Nm	ftlb
1"	300 lb	1"	20	15	28	21
1 ½"	300 lb	1 ½"	43	32	61	45
2"	300 lb	2"	61	45	87	64
3"	300 lb	3"	58	43	83	61
4"	300 lb	4"	85	63	112	90

3.7.2 Torques and pressures flanged versions



WARNING!

Use stainless steel A2 / 6.9 class bolts.

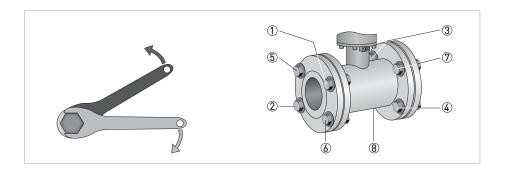


CAUTION!

Please take care to use the proper gasket to prevent damaging the liner of the flowmeter. In general, the use of spiral wound gaskets is not advised, as it could severely damage the liner of the flowmeter.

Tighten the bolts in fixed order, see picture:

- Step 1: by hand
- Step 2: approx. 25% of max. torque
- Step 3: approx. 50% of max. torque
- Step 4: approx. 80% of max. torque
- Step 5: 100% of max. torque given in table





INFORMATION!

Diameters DN80 and DN100 have 8 holes per flange, please continue in the same way to tighten the other bolts.



CAUTION!

With the instrument, 4 PTFE sealing rings are included (2 to be used with installation, 2 as spare).

No other gaskets are required.

EN 1092-1

Nominal size	Counter flanges		Recommende	ed torque [Nm]
DN [mm]	Rating	Bolts	Min.	Max.
25	PN 40	4 x M 12	50	70
40	PN 40	4 x M 16	100	175
50	PN 40	4 x M 16	100	175
80	PN 40	8 x M 16	100	175
100	PN 16	8 x M 16	100	175

ASME B 16.5 (150 lb)

Nominal size	Counter flanges				Recommende	ed torque [ftlb]
DN [inch]	Rating	Bolts	Min.	Max.		
1"	150	4 x ½"	40	80		
1½"	150	4 x ½"	60	80		
2"	150	4 x 5/8"	80	160		
3"	150	4 x 5/8"	100	160		
4"	150	8 x 5/8"	100	160		

ASME B 16.5 (300 lb)

Nominal size	Counter flanges		Recommende	ed torque [ftlb]
DN [inch]	Rating	Bolts	Min.	Max.
1"	300	4 x ¾"	40	180
1½"	300	4 x ¾"	60	180
2"	300	8 x 5/8"	80	96
3"	300	8 x ¾"	100	180

4.1 Safety instructions



DANGER!

All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!



DANGER!

Observe the national regulations for electrical installations!



DANGER!

For devices used in hazardous areas, additional safety notes apply; please refer to the Ex documentation.



WARNING!

Observe without fail the local occupational health and safety regulations.

Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.



INFORMATION!

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

4.2 Grounding



DANGER

The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

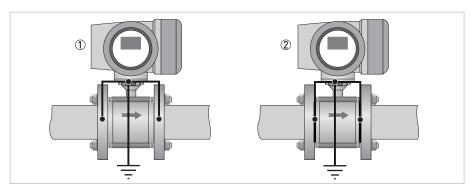


Figure 4-1: Grounding

- ① Metal pipelines, not internally coated. Grounding without grounding rings.
- ② Metal pipelines with internal coating and non-conductive pipelines. Grounding with grounding rings.



Figure 4-2: Grounding ring number 1

Grounding ring number 1 (for type VN19):

• 3 mm / 0.12" thick (tantalum: 0.5 mm / 0.02")

4.3 Connection diagrams



INFORMATION!

For the connection diagrams refer to the documentation of the applicable signal converter.

5.1 Spare parts availability

The manufacturer adheres to the basic principle that functionally adequate spare parts for each device or each important accessory part will be kept available for a period of 3 years after delivery of the last production run for the device.

This regulation only applies to spare parts which are subject to wear and tear under normal operating conditions.

5.2 Availability of services

The manufacturer offers a range of services to support the customer after expiration of the warranty. These include repair, maintenance, technical support and training.



INFORMATION!

For more precise information, please contact your local sales office.

5.3 Returning the device to the manufacturer

5.3.1 General information

This device has been carefully manufactured and tested. If installed and operated in accordance with these operating instructions, it will rarely present any problems.



WARNING!

Should you nevertheless need to return a device for inspection or repair, please pay strict attention to the following points:

- Due to statutory regulations on environmental protection and safeguarding the health and safety of the personnel, the manufacturer may only handle, test and repair returned devices that have been in contact with products without risk to personnel and environment.
- This means that the manufacturer can only service this device if it is accompanied by the following certificate (see next section) confirming that the device is safe to handle.



WARNING!

If the device has been operated with toxic, caustic, radioactive, flammable or water-endangering products, you are kindly requested:

- to check and ensure, if necessary by rinsing or neutralising, that all cavities are free from such dangerous substances,
- to enclose a certificate with the device confirming that it is safe to handle and stating the product used.



5.3.2 Form (for copying) to accompany a returned device



CAUTION!

To avoid any risk for our service personnel, this form has to be accessible from outside of the packaging with the returned device.

Company:	Address:		
Department:	Name:		
Telephone number:	Email address:		
Fax number:			
Manufacturer order number or serial numb			
The device has been operated with the follow	medium:		
This medium is:	lioactive		
	water-hazardous		
	ĸic		
	ustic		
	mmable		
	checked that all cavities in the device are free fro	m such substances.	
	have flushed out and neutralized all cavities in th	e device.	
We hereby confirm that there is no risk to pe device when it is returned.	ns or the environment caused by any residual me	dia contained in this	
Date:	Signature:		
Stamp:			

5.4 Disposal



LEGAL NOTICE!

Disposal must be carried out in accordance with legislation applicable in your country.

Separate collection of WEEE (Waste Electrical and Electronic Equipment) in the European Union:



According to the directive 2012/19/EU, the monitoring and control instruments marked with the WEEE symbol and reaching their end-of-life **must not be disposed of with other waste**. The user must dispose of the WEEE to a designated collection point for the recycling of WEEE or send them back to our local organisation or authorised representative.

6.1 Measuring principle

An electrically conductive fluid flows inside an electrically insulated pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage U is generated:

U = v * k * B * D

in which:

v = mean flow velocity

k = factor correcting for geometry

B = magnetic field strength

D = inner diameter of flowmeter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate Q. A signal converter is used to amplify the signal voltage, filter it and convert it into signals for totalizing, recording and output processing.

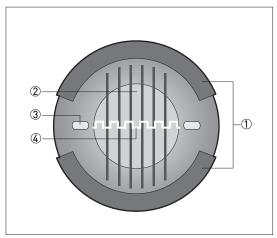


Figure 6-1: Measuring principle

- ① Field coils
- ② Magnetic field
- ③ Electrodes (capacitive)
- 4 Induced voltage (proportional to flow velocity)

6.2 Technical data



INFORMATION!

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website (Downloadcenter).

Measuring system

Measuring principle	Farady's law of induction
Application range	Continuous measurement of the volumetric flow rate of electrically conductive liquids.
Measured value	
Primary measured value	Flow velocity
Secondary measured value	Volume flow, mass flow

Design

Features	Sandwich / flanged version with optimized flow tube		
Modular construction	The measurement system consists of a flow sensor and a signal converter. It is available as compact version only. More information about the signal converter can be found in the documentation of the signal converter.		
Compact version	With IFC 300 C / CAP converter: OPTIFLUX 7300 C		
Nominal diameter	DN25, 40, 50, 80, 100 / 1", 1½", 2", 3" and 4".		
Signal converter			
Outputs / inputs	Current (incl. HART®), pulse, frequency and/or status output, limit switch and/or control input, current input (depends on the I/O version)		
Counters	2 (optional 3) internal counters with a max. of 8 counter places (e.g. for counting volume and/or mass units)		
Verification	Intergrated verification, diagnostic functions: measuring device, process, measured value, empty pipe detection, stabilization.		
Communication interfaces	Foundation Fieldbus, Profibus PA and DP, Modbus, HART®		
User interface			
Display	LC Display, backlit white		
	Size: 128 x 64 pixel, corresponds to 59 x 31 mm / 2.32" x 1.22"		
	Display can be turned in steps of 90°		
	Ambient temperature below -25°C / -13°F, may effect the readability of the display.		
Operating elements	4 optical keys for operator control of the signal converter without opening the housing.		
	Infrared interface for reading and writing all parameters with IR interface (option) without opening the housing.		
Remote control	PACTware [®] (incl. Device Type Manager (DTM))		
	HART® Hand Held Communicator from Emerson Process		
	AMS [®] from Emerson Process		
	PDM [®] from Siemens		
	All DTMs and drivers are available free of charge from the manufacturer's website.		

Display functions			
Operating menu	Setting the parameters using 2 measured value pages, 1 status page, 1 graphics page (measured values and graphics are freely adjustable).		
Language display texts (as language package)	Standard: English, French, German, Dutch, Portuguese, Swedish, Spanish, Italian		
	Eastern Europe: English, Slovenian, Czech, Hungarian		
	Northern Europe: English, Danish, Polish		
	China: English, Chinese		
	Russia: English, Russian		
Units	Metric, British and US units selectable as required from lists for volume / mass flow and counting, flow velocity, temperature.		

Measuring accuracy

Reference conditions	Flow conditions: similar to EN 29104	
	Flow velocity: > 1 m/s / > 3 ft/s	
	Valve closing time variation: < 1 ms	
	Wet calibrated on EN 17025 accredited calibration rig by direct volume comparison.	
Maximum measuring error	v ≤ 1 m/s: ± 5 mm/s	
	$v \ge 1$ m/s: $\pm 0.5\%$ of measured value	
	Related to volume flow.	
	These values are related to the pulse / frequency output.	
	The additional typical measuring deviation for the current output is $\pm10~\mu\text{A}.$	
Repeatability	± 0.1% of MV, minimum 1 mm/s	
Long term stability	± 0.1% of MV	
Special calibration	On request	

Operating conditions

Temperature			
Process temperature	-40100°C / -40+212°F (up to 120°C / 248°F for up to 30 min.)		
	For Ex versions different temperature ranges are applicable. Please see the relevant Ex documentation for details.		
Maximum temperature change	Rising: 125°C / 257°F (in 10 min.);	120°C / 248°F (sudden change)	
(shock)	Falling: 100°C / 212°F (in 10 min.);	80°C / 176°F (sudden change)	
Ambient temperature	Non-Ex: -40+65°C / -40+149°F		
	Ex: -40+60°C / -40+140°F		
Storage temperature	-50+70°C / -58+158°F		
Measurement range	-12+12 m/s / -40+40 ft/s		
Pressure			
	OPTIFLUX 7300 C - SW	OPTIFLUX 7300 C - FL	
Ambient pressure	Atmospheric	Atmospheric	
Nominal flange pressure			
EN 1092-1	Standard:	Standard:	
	DN100: PN 16	DN100: PN 16	
	DN2580: PN 40	DN2580: PN 40	
Option:	DN100: PN 25	-	
ASME B16.5	Standard:	Standard:	
	14": 150 lb	14": 150 lb	
Option:	13": 300 lb	13": 300 lb	
	4": 300 lb Max. pressure is 30 bar / 435 psig		
Vacuum load	0 mbar / 0 psig 0 mbar / 0 psig		
Chemical properties			
Physical condition	Liquids		
Electrical conductivity	0.05 μS/cm		
	Demineralised cold water: ≥ 1 μS/cm		
Permissible gas content (volume)	≤ 5%		
Permissible solid content	≤ 70%		

Installation conditions

Installation	Take care that the flow sensor is always fully filled.	
	For detailed information; refer to <i>Installation</i> on page 12.	
Flow direction	Forward and reverse	
	Arrow on flow sensor indicates positive flow direction.	
Inlet run	≥ 5 DN (without disturbing flow, after a single 90° bend)	
	≥ 10 DN (after a double bend 2 x 90°)	
	≥ 10 DN (behind a control valve)	
Outlet run	≥ 2 DN	
Dimensions and weights	For detailed information; refer to <i>Dimensions and weights</i> on page 39.	

Materials

	OPTIFLUX 7300 C - SW	OPTIFLUX 7300 C - FL	
Sensor housing	Stainless steel AISI 304 / 1.4306	Stainless steel AISI 316 / 1.4408	
Measuring tube	Ceramic	Ceramic	
Flange	-	Stainless steel AISI 316 / 1.4408	
Measuring electrodes	Non wetted, capacitive	Non wetted, capacitive	
Grounding rings	Stainless steel, Hastelloy [®] C, Titanium, Tantalum	-	
	Other materials on request.	-	
Stud bolts and nuts	Standard: steel	-	
	Option: stainless steel, rubber, centering sleeves	-	
Gaskets	Gylon [®] , PTFE-PF 29, Chemotherm [®]	PTFE sealing rings, PTFE white. Option: filled PTFE, blue (L-type).	
	Other materials on request.	-	
Signal converter housing	ignal converter housing Standard: die-cast aluminium; standard coating Option: stainless steel 316 L / 1.4408		

Process connections

	OPTIFLUX 7300 C - SW	OPTIFLUX 7300 C - FL		
EN 1092-1	Standard	Standard		
	DN100 in PN 16	DN100 in PN 16		
	DN2580 in PN 40	DN2580 in PN 40		
Option	DN100 in PN 25	-		
ASME	Standard	Standard		
	14" in 150 lb	14" in 150 lb		
Option	13" in 300 lb	1"-2"-3" in 300 lb		
	4" in 300 lb Max. pressure is 30 bar / 435 psi	g		

Electrical connection

General	Electrical connection is carried out in conformity with the VDE 0100 directive "Regulations for electrical power installations with line voltages up to 1000 V" or equivalent national regulations.	
Voltage	Standard	
	100230 VAC (-15% / +10%), 50/60 Hz	
	Options	
	24 VDC (-55% / +30%)	
	24 VAC/DC (AC: -15% / +10%, 50/60 Hz; DC: -25% / +30%)	
Power consumption	AC: 22 VA	
	DC: 12 W	
Cable entries	Standard: M20 x 1.5 (812 mm)	
	Option: ½" NPT, PF ½	

Inputs and outputs

General	All outputs are electrically isolated from each other and from all other circuits. All operating data and output values van be adjusted.			
Description of the used abbreviations	$\begin{split} &U_{ext} = \text{external voltage} \\ &R_L = \text{load} + \text{resistance} \\ &U_o = \text{terminal voltage} \\ &I_{nom} = \text{nominal current} \\ &\textbf{Safety limit values (Ex i):} \\ &U_i = \text{max. input voltage} \\ &I_l = \text{max. input current} \\ &P_l = \text{max. input power rating} \\ &C_l = \text{max. input capacity} \\ &L_l = \text{max. input inductivity} \end{split}$			
Current output				
Output data	Volume flow, mass	flow, diagnostics value, fl	ow velocity, coil temperature.	
Settings	Without HART®			
	Q = 0%: 020 mA			
	Q = 100%: 1021.5 ı	mA		
	Error identifications	: 1021.5 mA		
	With HART®			
	Q = 0%: 420 mA			
	Q = 100%: 1021.5 ı	Q = 100%: 1021.5 mA		
	Error identifications	: 3.522 mA		
Operating Data	Basic I/Os	Modular I/Os	Exi	
Active	U _{int, nom} = 24 VDC		U _{int, nom} = 20 VDC	
	I ≤ 22 mA		I ≤ 22 mA	
	$R_L \le 1 \text{ k}\Omega$		$R_L \le 450 \Omega$	
			$U_0 = 21 \text{ V}$ $I_0 = 90 \text{ mA}$ $P_0 = 0.5 \text{ W}$ $C_0 = 90 \text{ nF} /$ $L_0 = 2 \text{ mH}$ $C_0 = 110 \text{ nF} /$ $L_0 = 0.5 \text{ mH}$	
Passive	U _{ext} ≤ 32 VDC		U _{ext} ≤ 32 VDC	
	I ≤ 22 mA	I ≤ 22 mA		
	$U_0 \ge 1.8 \text{ V}$	$U_0 \ge 1.8 \text{ V}$		
	$R_{L} \le (U_{ext} - U_{0}) / I_{ma}$	x	$R_{L} \leq \left(U_{ext} - U_{0}\right) / I_{max}$ $U_{i} = 30 \text{ V}$ $I_{i} = 100 \text{ mA}$ $P_{i} = 1 \text{ W}$ $C_{i} = 10 \text{ nF}$ $L_{i} \sim 0 \text{ mH}$	

HART [®]				
Description	HART® protocol via activ	HART® protocol via active and passive current output.		
	HART® version: V5			
	Universal HART® parameter: completely integrated			
Load	\geq 250 Ω at HART $^{ m @}$ test p	oint.		
	Note maximum load for	current output!		
Multidrop operation	Yes, current output = 4 r	mA		
	Multidrop address adjus	stable in operation menu 1	.15	
Device driver	Available for FC 375, AM	IS, PDM, FDT/DTM		
Registration (HART® Communication Foundation)	Yes			
Pulse or frequency output				
Output data	Pulse output: volume flo	ow, mass flow		
	Frequency output: volur coil temperature	ne flow, mass flow, diagnos	tic value, flow velocity,	
Function	Adjustable as pulse or f	requency output.		
Pulse rate/frequency	0.0110000 pulses/s or			
Settings		ass unit or max. frequency		
	Pulse width: adjustable (0.052000 ms).	as automatic, symmetric of	fixed	
Operating data	Basic I/Os	Modular I/Os	Exi	
Active		U _{nom} = 24 VDC		
		f_{max} in operating menu set to $f_{max} \le 100$ Hz: $I \le 20$ mA		
		open: I ≤ 0.05 mA		
		closed: U _{0, nom} = 24 V at I = 20 mA		
		f_{max} in operating menu set to 100 Hz $< f_{max} \le 10$ kHz: $I \le 20$ mA open:		
		open. $I \le 0.05 \text{ mA}$ closed: $U_{0, \text{ nom}} = 22.5 \text{ V}$ at $I = 1 \text{ mA}$ $U_{0, \text{ nom}} = 21.5 \text{ V}$ at $I = 10 \text{ mA}$ $U_{0, \text{ nom}} = 19 \text{ V}$ at $I = 20 \text{ mA}$		

Passive	U _{ext} ≤ 32 VDC		
	f_{max} in operating menu se $I \le 100 \text{ mA}$	et to f _{max} ≤ 100 Hz:	
	$R_{L, max} = 47 \text{ k}\Omega$ $R_{L, min} = (U_{ext} - U_0) / I_{max}$		
	open: I ≤ 0.05 mA at U _{ext} = 32 VI	DC .	
	closed: $U_{0, \text{ max}} = 0.2 \text{ V at I} \le 10 \text{ m/s}$ $U_{0, \text{ max}} = 2 \text{ V at I} \le 100 \text{ m/s}$	Δ	
	f_{max} in operating menu set 100 Hz < $f_{max} \le 10$ kHz: $I \le 20$ mA	et to	
	$R_{L, max} = 47 \text{ k}\Omega$ $R_{L, min} = \left[U_{ext} - U_0 \right] / I_{max}$		
	open: $I \le 0.05$ mA at $U_{ext} = 32$ VDC		
	closed: $U_{0, \text{ max}} = 1.5 \text{ V at I} \le 1 \text{ mA}$ $U_{0, \text{ max}} = 2.5 \text{ V at I} \le 10 \text{ ma}$ $U_{0, \text{ max}} = 5.0 \text{ V at I} \le 20 \text{ ma}$	A	
NAMUR	-	Passive to EN 60947-5-6	Passive to EN 60947-5-6
		open: I _{nom} = 0.6 mA	open: I _{nom} = 0.43 mA
		closed: I _{nom} = 3.8 mA	closed: I _{nom} = 4.5 mA
			$U_i = 30 \text{ V}$ $I_i = 100 \text{ mA}$ $P_i = 1 \text{ W}$ $C_i = 10 \text{ nF}$ $L_i \sim 0 \text{ mH}$
			Li~ O IIII

Low flow cut-off			
Function	Switching point and hysteresis separately adjustable for each output, counter and the display.		
Switching point	Set in increments of 0.1		
	020% (current output, frequency output) or 0± 9.999 m/s (pulse output)		
Hysteresis	Set in increments of 0.1		
	05% (current output, fre	equency output) or 05 m/	's (pulse output)
Time constant			
Function	The time constant corres has been reached accord	ponds to the elapsed time ing to a step function.	until 67% of the end value
Settings	Set in increments of 0.1		
	0100 s		
Status output / limit switch	h		
Functions and settings	Adjustable as automatic i direction, counter overflo	measuring range conversion, error, switching point o	on, display of flow r empty pipe detection.
	Valve control with activat	ed dosing function	
	Status and/or control: 0N	l or OFF	
Operating data	Basic I/Os	Modular I/Os	Exi
Active	-	U _{int} = 24 VDC	-
		I ≤ 20 mA	
		open: I ≤ 0.05 mA	
		closed: U _{0, nom} = 24 V at I = 20 mA	
Passive	U _{ext} ≤ 32 VDC	<u> </u>	-
	I ≤ 100 mA		
	$R_{L, max} = 47 \text{ k}\Omega$ $R_{L, min} = (U_{ext} - U_0) / I_{max}$		
	open: I ≤ 0.05 mA at U _{ext} = 32 VI	DC	
	closed: $U_{0, \text{ max}} = 0.2 \text{ Vat I} \le 10 \text{ mA}$ $U_{0, \text{ max}} = 2 \text{ Vat I} \le 100 \text{ mA}$		
NAMUR	-	Passive to EN 60947-5-6	Passive to EN 60947-5-6
		open: I _{nom} = 0.6 mA	open: I _{nom} = 0.43 mA
		closed: I _{nom} = 3.8 mA	closed: I _{nom} = 4.5 mA
			$U_{i} = 30 \text{ V}$ $I_{i} = 100 \text{ mA}$ $P_{i} = 1 \text{ W}$ $C_{i} = 10 \text{ nF}$ $L_{i} = 0 \text{ mH}$

Control input							
Function	Hold output values (e.g. when cleaning), set value of outputs to "zero", counter and error reset, range conversion. Start of dosing when dosing function is activated.						
Operating data	Basic I/Os	Modular I/Os	Exi				
Active	-	U _{int} = 24 VDC Ext. contact open: U _{0, nom} = 22 V Ext. contact closed: I _{nom} = 4 mA	-				
		Contact closed (on): $U_0 \ge 12 \text{ V}$ with $I_{\text{nom}} = 1.9 \text{ mA}$ Contact open (off): $U_0 \le 10 \text{ V}$ with $I_{\text{nom}} = 1.9 \text{ mA}$					
Passive	8 V ≤ U _{ext} ≤ 32 VDC	3 V ≤ U _{ext} ≤ 32 VDC	U _{ext} ≤ 32 VDC				
	$I_{max} = 6.5 \text{ mA}$ at $U_{ext} \le 24 \text{ VDC}$ $I_{max} = 8.2 \text{ mA}$ at $U_{ext} \le 32 \text{ VDC}$ $Contact closed (on):$ $U_0 \ge 8 \text{ V}$ with $I_{nom} = 2.8 \text{ mA}$ $Contact open (off):$ $U_0 \le 2.5 \text{ V}$ with $I_{nom} = 0.4 \text{ mA}$	$I_{max} = 9.5 \text{ mA}$ at $U_{ext} \le 24 \text{ V}$ $I_{max} = 9.5 \text{ mA}$ at $U_{ext} \le 32 \text{ V}$ $Contact \text{ closed (on):}$ $U_0 \ge 3 \text{ V}$ with $I_{nom} = 1.9 \text{ mA}$ $Contact \text{ open (off):}$ $U_0 \le 2.5 \text{ V}$ with $I_{nom} = 1.9 \text{ mA}$	$\begin{split} &\text{I} \leq 6 \text{ mA at U}_{\text{ext}} = 24 \text{ V} \\ &\text{I} \leq 6.6 \text{ mA at U}_{\text{ext}} = 32 \text{ V} \\ &\text{On:} \\ &\text{U}_0 \geq 5.5 \text{ V or I} \geq 4 \text{ mA} \\ &\text{Off:} \\ &\text{U}_0 \leq 3.5 \text{ V or I} \leq 0.5 \text{ mA} \\ \\ &\text{U}_i = 30 \text{ V} \\ &\text{I}_i = 100 \text{ mA} \\ &\text{P}_i = 1 \text{ W} \\ &\text{C}_i = 10 \text{ nF} \\ &\text{L}_i = 0 \text{ mH} \end{split}$				
NAMUR		Active to EN 60947-5-6 Terminals open: $U_{0, nom} = 8.7 \text{ V}$ Contact closed (on): $U_{0, nom} = 6.3 \text{ V}$ with $I_{nom} > 1.9 \text{ mA}$ Contact open (off): $U_{0, nom} = 6.3 \text{ V}$ with $I_{nom} < 1.9 \text{ mA}$ Detection of cable break: $U_0 \ge 8.1 \text{ V}$ with $I \le 0.1 \text{ mA}$ Detection of cable short circuit: $I_0 \le 1.2 \text{ V}$ with $I \ge 6.7 \text{ mA}$	-				

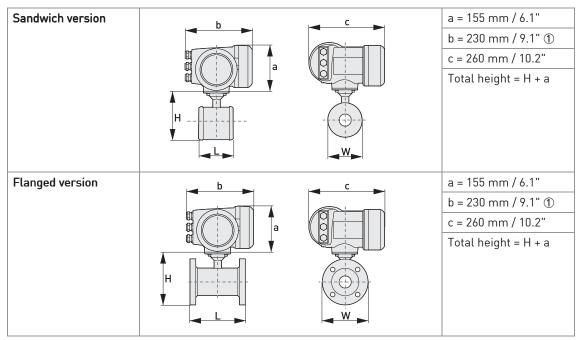
Current input Function	The following value	es can be delivered from the me	asuring sensor to the				
Tunetion		current input: temperature, pressure and current.					
Operating data	Basic I/Os	Modular I/Os	Exi				
Active	-	U _{int, nom} = 24 VDC	U _{int, nom} = 20 VDC				
		I ≤ 22 mA	I ≤ 22 mA				
		I _{max} ≤ 26 mA (electronically limited)	$U_{0, min} = 14 \text{ V}$ at I \le 22 mA				
		$U_{0, min} = 19 \text{ V}$ at $1 \le 22 \text{ mA}$	No HART®				
		No HART®	$U_0 = 24.5 \text{ V}$ $I_0 = 99 \text{ mA}$ $P_0 = 0.6 \text{ W}$ $C_0 = 75 \text{ nF} / L_0 = 0.5 \text{ mH}$				
			No HART®				
Passive	-	U _{ext} ≤ 32 VDC I ≤ 22 mA I _{max} ≤ 26 mA (electronically limited)	$U_{\text{ext}} \le 32 \text{ VDC}$ $I \le 22 \text{ mA}$ $U_{0, \text{max}} = 4 \text{ V}$ at $I \le 22 \text{ mA}$				
		$U_{0, \text{max}} = 5 \text{ V}$ at $1 \le 22 \text{ mA}$	No HART® U _i = 30 V I _i = 100 mA P _i = 1 W				
		No HART [®]	$C_i = 10 \text{ nF}$ $L_i = 0 \text{ mH}$				
DDOCIDUS DD			No HART®				
PROFIBUS DP	Calvaniaally isolat	ad and to IFC /11F0					
Description	Galvanically isolated acc. to IEC 61158 Profile version: 3.01						
	Automatic data transmission rate recognition (max. 12 MBaud) Bus address adjustable via local display at the measuring device.						
Function blocks	5 x analogue input	<u>' </u>	asuring device.				
Output data		s flow, volume counter 1 + 2, mas	ss counter, velocity, coil				
·	temperature						
PROFIBUS PA	Calveria-Unit	ad acc. to IEC /1150					
Description	Galvanically isolated acc. to IEC 61158						
		Profile version: 3.01					
	Current consumption: 10.5 mA						
	Permissible bus voltage: 932 V; in Ex application: 924 V						
	Bus interface with integrated reverse polarity protection.						
	Typical error current FDE (Fault Disconnection Electronic): 4.3 mA						
		stable via local display at the mea	asuring device.				
Function blocks	5 x analogue input						
Output data	Volume flow, mass	s flow, volume counter 1 + 2, mas	ss counter, velocity, coil				

FOUNDATION Fieldbus				
Description	Galvanically isolated acc. to IEC 61158			
	Current consumption: 10.5 mA			
	Permissible bus voltage: 932 V; in Ex application: 924 V			
	Bus interface with integrated reverse polarity protection.			
	Link Master function (LM) supported			
	Tested with Interoperable Test Kit (ITK) version 5.1			
Function blocks	3 x analogue input, 2x integrator			
Output data	Volume flow, mass flow, volume counter 1 + 2, mass counter, velocity, coil temperature			
Modbus				
Description	Modbus RTU, Master / Slave, RS485			
Address range	1247			
Supported function codes	03, 04, 16			
Broadcast	Supported with function code 16			
Supported Baudrate	1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 Baud			

Approvals and certifications

Approvals and certific	ations					
CE						
This device fulfills the stat testing of the product by a	cutory requirements of the EU directives. The manufacturer certifies successful pplying the CE mark.					
	For full information of the EU directive & standards and the approved certifications; please refer to the EU Declaration of Conformity or the website of the manufacturer.					
Other approvals and stand	dards					
Non-Ex	Standard					
Hazardous areas						
ATEX	Please check the relevant Ex documentation for details.					
	KEMA 10ATEX0105 X					
	For gas: zone 1 and 2, gas group IIC, temperature class T6T4					
	For dust: zone 21 and 22, maximum surface temperature T115°C					
NEPSI	GYJ18.1099X					
Protection category acc. to IEC 60529	IP66/67, NEMA 4/4X/6					
Hygiene	Ceramic measuring tube is conform FDA regulations.					
Shock test	IEC 60068-2-27					
	30 g for 18 ms					
Vibration resistance	IEC 60068-2-64					
	f = 202000 Hz, rms = 4.5 g, t = 30 min					

6.3 Dimensions and weights



① The value may vary depending on the used cable glands.



INFORMATION!

- All data given in the following tables are based on standard versions of the flow sensor only.
- Especially for smaller nominal sizes of the flow sensor, the signal converter can be bigger than the sensor.
- Note that for other pressure ratings than mentioned, the dimensions may be different.
- For full information on signal converter dimensions see relevant documentation.

Sandwich version

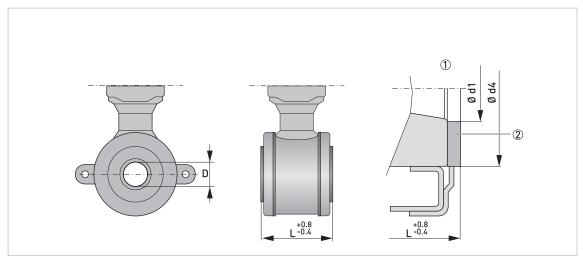


Figure 6-2: Construction details DN25...100 / 1...4"

- Situation without grounding rings
- ② Gasket

Nominal size							
DN	L	Н	W	D	Ød1	Ød4	
25	58 ①	116	68	20	26	46	1.6
40	83 ①	131	83	30	39	62	2.4
50	103 ①	149	101	40	51	74	2.9
80	153 ①	181	133	60	80	106	6.4
100	203 ①	206	158	80	101	133	8.8

 $[\]ensuremath{\textcircled{1}}$ Total fitting length of flow meter without rings: dimension L only.



INFORMATION!

The table below is valid for 150 and 300 lb.

Nominal size	Dimensions [inches]						Approx. weight [lb]
ASME	L	Н	W	D	Ød1	Ød4	
1"	2.28 ①	4.57	2.68	0.79	1.02	1.81	3.53
1½"	3.27 ①	5.16	3.27	1.18	1.54	2.44	5.29
2"	4.06 ①	5.87	3.98	1.57	2.01	2.91	6.39
3"	6.02 ①	7.13	5.24	2.36	3.15	4.17	14.11
4"	7.99 ①	8.11	6.22	3.15	3.98	5.24	19.40

① Total fitting length of flowmeter without rings: dimension L only.

Flanged version

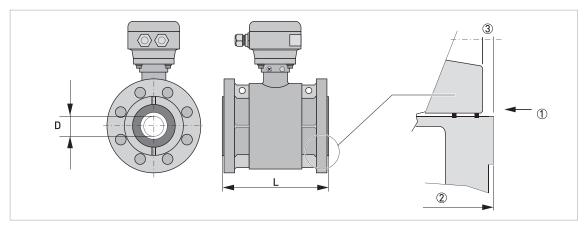


Figure 6-3: Construction detailsDN25...100 / 1...4"

- Detail ceramics, flange and gaskets, see options in following illustration
 Length tolerances (see table on following pages)

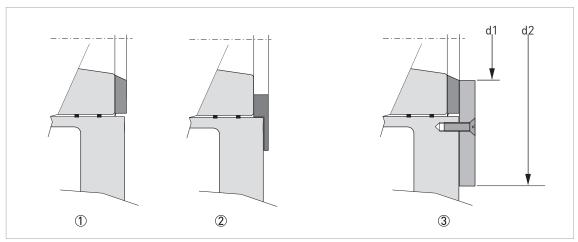


Figure 6-4: Details of gasket options

- ① Sealing ring: PTFE (white) Optional: conductive PTFE (grey) / Gylon 3504 (blue)
- ② Sealing ring for rounded counter flanges: filled PTFE (blue)
- 3 DN25...100 / 1...4"; optional spacer ring with gasket

EN 1092-1

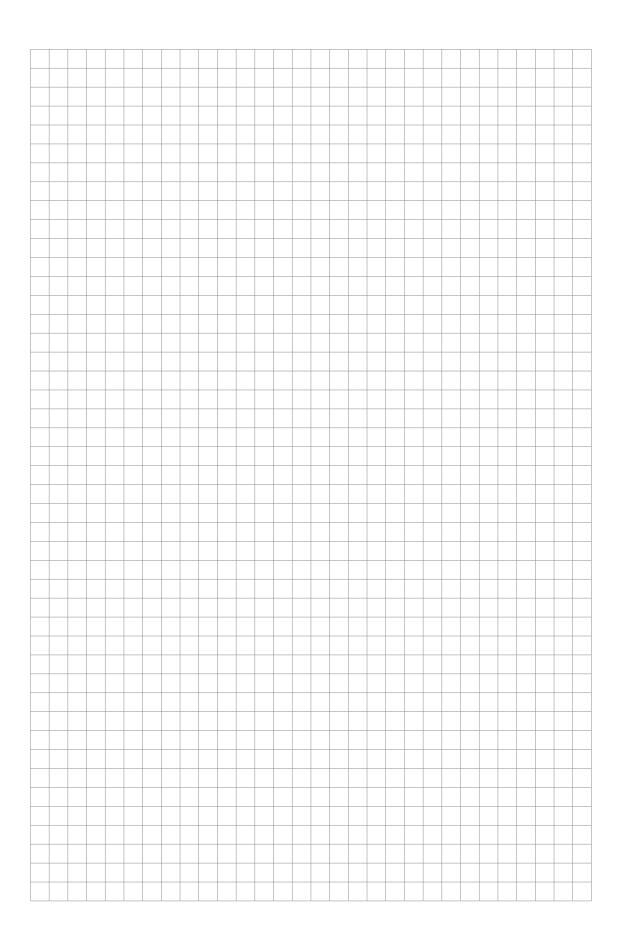
Nominal Dimensions [mm] size						Approx. weight [kg]
DN	L	Н	W	D	Ød1	
25	150	143	115	20	26	4
40	150	168	150	30	39	6
50	200	184	165	40	51	9
80	200	217	200	60	80	15
100	250	242	220	80	101	21

ASME B 16.5 150 lb

Nominal Dimensions [inches] size						Approx. weight [lb]
inch	L	Н	W	D	Ød1	
1"	5.91	5.47	4.25	0.79	1.02	8.8
1½"	5.91	6.18	5.00	1.18	1.54	13.2
2"	7.87	6.89	6.00	1.57	2.01	19.8
3"	7.87	8.39	7.50	2.36	3.15	33.1
4"	9.84	9.65	9.00	3.15	3.98	46.3

ASME B 16.5 300 lb

Nominal size	Approx. weight [lb]						
inch	L	L H W D Ød1					
1"	5.91	5.91	4.92	0.79	1.02	8.8	
2"	7.87	7.20	6.50	1.57	2.01	22.9	
3"	7.87	8.86	8.27	2.36	3.15	40.6	



KROHNE – Products, Solutions and Services

- Process instrumentation for flow, level, temperature, pressure measurement and process analytics
- Flow metering, monitoring, wireless and remote metering solutions
- Engineering, commissioning, calibration, maintenance and training services

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